

Split

Work Order ID 126522-2

126522

Wednesday, November 12, 2014 10:12:14 A

Item ID: D3650-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Tunnel Top Panel Assembly
Start Date: 11/12/2014 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 11/12/2014 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: MCS Date: 11-11-12 Tooling: Date:
QC: Date: SPC (Y/N): Date:
Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3650	Rev E ✓								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00				2	FF		DEC 18 2014
Packaging									
110		0.00							
110	Small Fab								
Small Fab	Memo	0.00				2	FF		DEC 18 2014
Small Fab	1-Assemble as per dwg D36502- Seal all mating surfaces and all gaps using Proseal 700 fire wall sealantas per dwg D3650Batch: 4130638								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
30
9-89

2

14/12/18

Work Order ID 126522***126522***

Page 2

Item ID: D3650-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tunnel Top Panel Assembly

Start Date: 11/12/2014 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/12/2014 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

DAS
30
9-89

GA

14/12/18

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

15/1/15

4-12-19

Picklist Print

Wednesday, November 12, 2014 10:12:21 AM

Page 1

Work Order ID: 126522

126522

Parent Item: D3650-041

D3650-041

Parent Item Name: Tunnel Top Panel Assembly

Start Date: 11/12/2014

Required Date: 11/12/2014

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 07-11-12 EC verified by: DD
IPP Rev:B Ecn 1113P 08-01-22 DD verified by:EC
IPP Rev:C Ecn 1162 08-04-02 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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NAS1149C0363R

Purchased

No

100

Each

1,271.000

8

16

NAS1149C0363R

Washer

**

FF

DEC 18 2014

Location

Loc Qty

Loc Code

ST271

1271

114742

270

122441

7

m128591

22

m130673

972

AN3C3A

Purchased

No

110

Each

628.0000

8

16

AN3C3A

Bolt

**

FF

DEC 18 2014

Location

Loc Qty

Loc Code

ST350

628

122141

6

124417

622

D3650-1

Manufactured

No

110

Each

6.0000

1

2

D3650-1

Air Panel

**

FF

DEC 18 2014

Location

Loc Qty

Loc Code

ST223a

6

124242

3

124593

3

P 2

Picklist Print

Wednesday, November 12, 2014 10:12:21 AM

Page 2

Work Order ID: 126522

Parent Item: D3650-041

Parent Item Name: Tunnel Top Panel Assembly

126522

D3650-041

Start Date: 11/12/2014

Required Date: 11/12/2014

Start Qty: 2.00

Required Qty: 2.00

D3650-3

Manufactured No

110

Each

1.0000

1

2

D3650-3

Center Panel

**

FF

DEC 18 2014

Location

Loc Qty

Loc Code

ST189

126315

1

2

114410

1

2

D3650-5

Manufactured No

110

Each

4.0000

1

2

D3650-5

Fwd Panel

**

FF

DEC 18 2014

Location

Loc Qty

Loc Code

ST226a

125493

4

4

2